### **ESTEEM - CONNECTING MINDS**

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ESTEEM

CONSTRUCTIVE SOLUTIONS

Esteem Projects Put. Ltd.

More Than
30+ Years
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**We're Social** 

















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### **New Year Greetings** from MD's Desk



Dear Colleagues,

As we bid farewell to 2024, a year marked by significant challenges, achievements and unwavering dedication, I want to express my sincere gratitude for your invaluable contributions.

Our company's foundation day, a milestone we celebrate each December, has added special meaning this year. Worth noting here that Esteem has successfully completed highly challenging projects during year 2024.

As we embark on a new year, 2025, we are poised for even greater heights. Exciting new projects await us, and we have identified promising opportunities to further expand our horizons.

I am confident that with your continued passion and dedication, we will achieve remarkable results and set new benchmarks of excellence.

Let's embrace the challenges and opportunities that lie ahead.

I wish each of you and your families a joyous and a prosperous New Year 2025 filled with health, happiness, and success.

Thank you once again.

**Best Wishes Gurcharan Singh** 



May 2025 be a year full of peace, love and success for all of us.



### **News From Projects**

## Ongoing **Projects**



#### **Job No. 245**



#### Job No. 251



- Heater along with Electrical & Instrumentation work nearing completion.
- Fuel Gas Skids dispatched.

- Erection of radiant sections and convection modules have been completed.
- Refractory lining of radiant section is in progress.
- APH installed.
- Stack is ready for dispatch.



### **News From Projects**

## Ongoing **Projects**



#### **Job No. 257**



#### Job No. 258



- Erection of Radiant modules for Heater (405-H-0002) Completed.
- Erection of Radiant module I, II & III for Heater (405-H-0001) completed and coil insertion done.
- Convection for Heater (405-H-0002) received at site.
- Burners and Dampers received at Site.
  - All Equipment received and erected.
  - Ketene Furnace is ready for hydro test.
  - Mechanical work near completion.
  - Instrument and Electrical work is going on.
  - Pre commissioning activities to commence shortly.



### **News From Projects**

## Ongoing **Projects**



#### **Job No. 266**

- Furnace Pipes ordered, balance under process.
- Engineering in progress.

#### **Job No. 270**

- Major long delivery items ordered,
- Engineering is in progress.
- Structural steel delivered at shop.
- Fabrication in progress.

#### **Job No. 275**

- Esteem team will arrive at site by 15th Jan 2025.
- Mobilisation of resources commenced.
- Lodging, boarding and transport arrangement for team have been made.

#### **Job No. 269**

- Engineering work is in progress.
- Major mechanical long lead items ordered.
- Balance ordering in progress.

#### **Job No. 273**

- Material procurement is in progress.
- Furnace shutdown taken.
- Esteem team arrived at site and activities commenced.

#### Job No. 276

- Equipment drawings have been approved by client.
- Mechanical items (partly) have been received at EMMU, balance are on the way.
- Delivery of instrument items being arranged.







## Know your colleague



PRAVEEN KUMAR SR. MECHANICAL ENGINEER

I am a Fired Heaters Mechanical Engineer with 16 years of experience in Oil and Gas sector, specializing in the Fabrication, Erection and Commissioning of the Fired Heaters used in Refineries and Petrochemical plants. My focus is on ensuring the safety, durability and compliance of these system while optimizing performance and efficiency.

I am a very simple and inquisitive person who enjoy working in team environment.

I believe that I have a good balance of practical skill about my position for Mechanical Engineering

#### YOUR ADVISE TO NEW EMPLOYEES

Focus on understanding the company culture and building relationships with colleagues. Stay organized, manage your time well. Don't be afraid to make mistakes—learn from them, ask questions and clear your doubts.

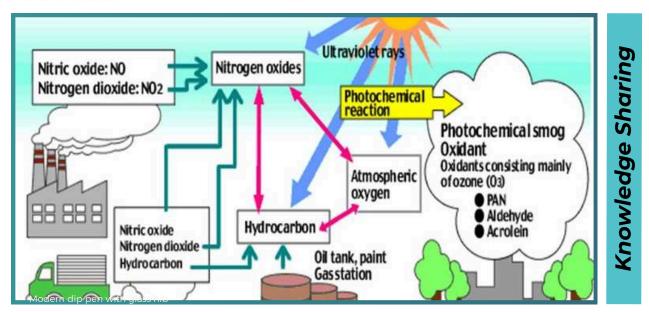
Maintain a positive attitude and stay flexible in the face of change. Your growth and success come from continuous learning and engagement.

Praveen is based at Esteem Modular Manufacturing Unit, Baddi. He has been a part of the manufacturing unit for the past seven years. He is married to Mrs. Bindu Dhiman and they have an fourteen-year-old son, Panshul Dhiman.

Praveen enjoys swimming and reading books in addition to visiting historical palaces.







#### NOX MECHANISMS IN FIRED HEATER

The principal nitrogen pollutants generated by Fired Heaters and Boilers are nitric oxide (NO) and nitrogen dioxide (NO2), collectively referred to as NOx.

The main reason NOx is considered an environmental problem is because it initiates reactions that result in the production of ozone (O3) and acid rain. By controlling NOx levels, along with the other pollutants, the levels of acid rain and ozone can be reduced.

NOx in Fired Heater is produced from three primary mechanisms: thermal, prompt and fuel bound.

Thermal NOx is produced from the high temperature reaction of nitrogen and oxygen. In fired heaters about 95 per cent of the NOx is from NO. The net result is NOx production from oxygen and nitrogen.

O + N2 = NO + N

N + O2 = NO + O

N2 + O2 2 NO

Prompt NOx is a low-temperature phenomenon, fuel pyrolyses forming hydrocarbon fragments that react with the nitrogen in the combustion air very close to the flame boundary. These are oxidized promptly at the flame front.

The fuel-bound mechanism requires nitrogen chemically bound within the fuel molecule for example ammonia, amines etc. When present, nitrogen containing fuel fragments react with oxygen to produce large concentrations of NOx.

An understanding of NOx remediation strategies and burner technology can help select and operate the right burner as well as maintain optimal unit efficiency.

Esteem Projects Pvt. Ltd. design and construct Fired Heaters with minimum NOx by advanced inhouse design & engineering, manufacturing & construction methodology and using burner manufacturer's latest Low NOx / Ultra Low NOxburners.

DILLIP BEHERA HEAD - PROCESS DPT.



## A very warm welcome to you all!





Mukesh Lal Das Refractory Engineer Diploma in Mechanical Experience of 20 years



Biju Patric Lead QA/QC Engineer B. Tech Mechanical Experience of 18 years



Process Engineer

B. Tech Chemical

Experience of 3 + years



Vikrant Singh Safety Officer BSC, Diploma (HSE) Experience of 6 years



Chilakalapalli V. Kishore
Planning Engineer
B.E. Mechanical
Experience of 6+ years



Vivek Kumar Mech. Draftsman Diploma- Mech Experience of 2 years



## A very warm welcome to you all!





Manish
Store Officer
B. Sc
Experience of 6 years



QA/QC Engineer

B. Tech Mechanical

Experience of 9 years



Refractory Engineer

Diploma - Civil

Experience of 19 years

Sayedur Rehman



Rituraj Singh
Electrical &
Instrumentation
Engineer
BE - Electrical
Experience of 7 years



Planning Manager

BE (Mech)

Experience of 15 years



Esteem Projects Put. Ltd.

## Foundation Day Celebration











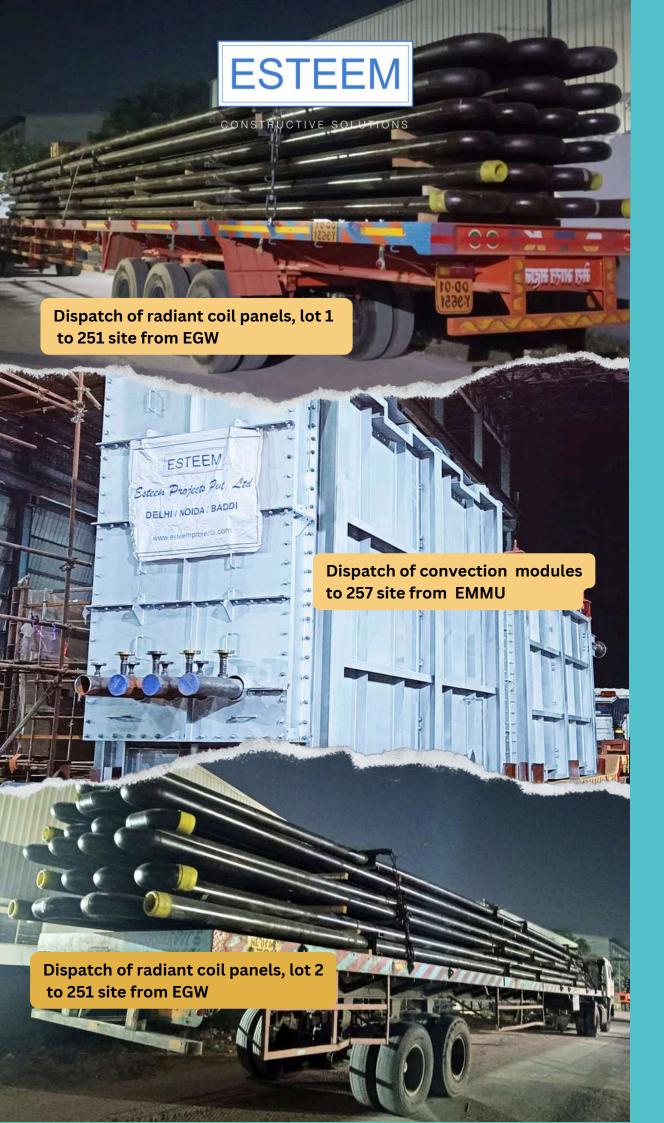




UNITY IS OUR STRENGTH
LET'S CHERISH OUR SUCCESS AND KEEP ESTEEM'S FLAG HIGH

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